



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

006380

D412-698-013
Job Sheet 186074



Part No: D412-698-013

Job Qty: 2 ea

Part Name: Cabin Door Handle - Aluminum Door



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/9/18

Job Tracking No:

Due Date: 11/12/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D412-698 REV.G IPP Rev: C Removed Manufacturing 05-11-06 JLM IPP Rev:D change to rev D ECN 1104 08-01-28 DD

Ship Via:

Bill of Materials

Job Routing

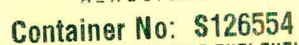
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/12/18	11/12/18	0.00	0.00	Start Up Stores/Pkg-2		NOV 09 2018
110	Packaging	2 pcs	11/12/18	11/12/18	0.00	0.00	Packaging1-4		NOV 09 2018
120	QC	2 pcs	11/12/18	11/12/18	0.00	0.00	QC4		NOV 12 2018
130	Packaging	2 pcs	11/12/18	11/12/18	0.00	0.00	Packaging3-2		NOV 12 2018
135	DC	2 pcs	11/12/18	11/12/18	0.00	0.00	DC		NOV 12 2018
140	QC21-FG	2 Ea	11/12/18	11/12/18	0.00	0.00	QC21		NOV 12 2018
Part Op Descriptions: 135 - Photocopy bluefile and create labels per PPP D412-698-013 CHG001									NOV 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3203-1	Handle	8 Ea (4 ea)	90-Start up Operation	5120067
D3220-041	Doubler Assembly	2 Ea (1 ea)	90-Start up Operation	5109713 X 1 5114828 X 1
D3220-042	Doubler Assembly	2 Ea (1 ea)	90-Start up Operation	5112209
D3220-3	Doubler	4 Ea (2 ea)	90-Start up Operation	5102310
MS21042L4	Nut	16 Ea (8 ea)	90-Start up Operation	5094597
MS24694-S98	Screw	32 Ea (16 ea)	90-Start up Operation	5057536
NAS1149D0463J	Washer	16 Ea (8 ea)	90-Start up Operation	5092780

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3203-1	8	13	0
	D3220-041	2	11	0
	D3220-042	2	2	0
	D3220-3	4	8	0
	MS21042L4	16	2,459	0
	MS24694-S98	32	93	0
	NAS1149D0463J	16	3,231	0



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Part: D412-698-013

Job No: 186074

Serial No/Batch: S126554

Revision: G

Inspector:

Exp Date:

Exp Date:
 Instructions: TC STC SH92-43 Issue 5, FAA-816 SR014461

Part Specifications
Specifications could not be found.

Plex 11/9/18 12:28 PM dart.lacelle.linda

6.0 PARTS LIST – CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Qty -027	Qty -028	Part Number	Description
X								D412-698-011	CABIN DOOR ROLLER KIT, LH
	X							D412-698-012	CABIN DOOR ROLLER KIT, RH
		X						D412-698-013	DOOR HANDLE KIT
			X					D412-698-017	REPLACEMENT DOOR TRACK KIT
				X				D412-698-019	BEARING OVERHAUL KIT
					X			D412-698-021	REPLACEMENT SHIM KIT
						X		D412-689-027	BRACKET KIT, LH (ALUMINUM DOORS)
							X	D412-689-028	BRACKET KIT, RH (ALUMINUM DOORS)
3	3							D3121-141	BRACKET ASSEMBLY
1								D3121-143	BRACKET ASSEMBLY
	1							D3121-144	BRACKET ASSEMBLY
1	1							D3137-043	BRACKET ASSEMBLY
1								D3183-043	BRACKET ASSEMBLY
	1							D3183-044	BRACKET ASSEMBLY
9	9		9					D3199-1	BRACKET
						1		D3199-3	FORWARD BRACKET, LH
							1	D3199-4	FORWARD BRACKET, RH
1	1		1					D3202-1	COVER
		4						D3203-1	HANDLE
		1						D3220-041	DOUBLER
		1						D3220-042	DOUBLER
		2						D3220-3	DOUBLER
				7				D3121-21	BOLT
				5				D3121-241	BEARING ASSEMBLY
				1				D3137-3	GUIDE
				1				D3137-5	WASHER
				2				D3183-045	BEARING ASSEMBLY
					3			D3238-1	SHIM
					1			D3238-3	SHIM
					2			D3238-5	SHIM
					6			D3238-11	SHIM
					2			D3238-13	SHIM
					4			D3238-15	SHIM
		8						NAS1149D0463J	WASHER (AN960JD416L)
		8						MS21042L4	NUT (OR MS21042-4)
		16						MS24694-S98	SCREW
				1				MS24694-S101	SCREW

REFERENCE ONLY

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Revision: G

Date: 17.11.23

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